# **SDP050**



# AUTOMATED PUMPING SKID



# **Description**

- The equipment is delivery complete, instrumented with technical manual and practical work
- The system includes a tank and three return groups to feed the distribution tank (water tower)
- Consumption is adjusted by a leakage flow valve flowing into the lower tower
- The cycle is managed by an industrial PLC
- Study of the concept of a lifting station

### **Experimental capabilities**

- Study of the concept of a lifting unit
- Measurement of level parameters
- Pump rotation, maintenance management
- PID type control on frequency converter or TOR
- Programming on API

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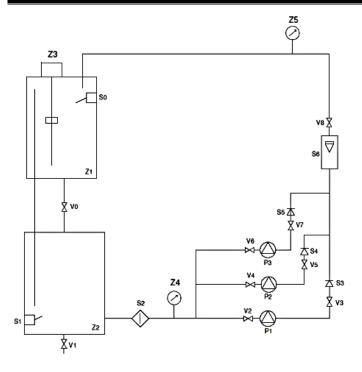
# **Operating principle**

The principle of the bench is to study the concept of a pumping station and to simulate the operation of a water tower. It is equipped with two tanks; the upper tub represents the water tower and the lower tub a well. The goal will be to maintain a certain level of water in the upper tub. For this we have 3 pumps (with one on speed variator), an analog level sensor on the upper tub, two detectors of min and max levels. The bench is fitted with a programmable logic controller for performing several functions. Students can select different regulation methods Digital or PID.

The bench is also equipped with a supervision computer by means of a touch screen with Didatec interface included. The robust design of this equipment makes it perfectly suited for use in schools.

Its anodized aluminum frame with legs gives it great strength as well as great flexibility of integration into your premises. The manufacturing of this equipment meets the European machine directive

#### Illustrations



### 8. Measurement of current and voltage sockets

- Measurement of current and voltage of each phase of power
- Portable Multimeter included

#### 9. Float flowmeter

- 600-6000 L/h
- This unit is set up on a frame made of aluminum profile with 4 wheels. It includes an electrical cabinet with main switch and differential circuit breaker.

## Technical details

- 1. 3 identical multistage pumps
  - Body, stainless steel wheel and axle
  - 4m3/h, 0,37kW, 27 mCE

#### 2. Frequency inverter

- Simple vector control
- Programming Keyboard
- Setpoint input from the PLC

#### 3. Analog level sensor

- Floater technology 800 mm
- Stem in contact with the fluid in stainless
- 4-20 mA output

#### 4. Programmable Logic Controller Schneider

- Model TM 221
- 9 digital inputs 7 digital outputs
- 2 analog inputs
- Supplied with programming software
- Possibility of literal programming or contact

#### 5. Safety elements

- 30 mA differential circuit breaker
- Level sensor low and high ...

#### 6. Tank

- Lower: Polypropylene, capacity 150 L
- Upper: Polypropylene, capacity 150 L

#### 7. Programming Touchscreen

- Selection of operating mode: manual or automatic
- Selection of the regulation mode: PID or TOR
- Characterization of pump states by color
- Real-time graph of level curves: setpoint and measurement
- Alarms page: description and acquittal

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# Services required

- Power supply: 400 VAC 50 Hz 32 A
- Power supply type: 3 phases + neutral + earth
- Water supply: 15 L/min 3 bars (tank filling)
- Water disposal: at ground level
- Dimensions: (LxWxH mm): 1690 x 750 x 1930 weight (Kg): 170

Note: if the equipment installation is operated by our staff, all supplies and exhaust connections required must stand at less than 2m from the machine

### **Documentation**

- User's manual
- Pedagogical manual
- Technical documentation of the components
- · Lab exercises
- Electrical diagram
- Hydraulic diagram
- Software: SoMachine
- · Certificate of conformity CE